

5/12

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22414
<b>Description:</b> Mount Angle	<b>Part Number:</b>	D3208-5
<b>Dwg:</b> D3208 Rev. A1	<b>Qty:</b>	5
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	AF	05.02.14	5
2	GA	Cut blank: 1.394" x 5.000" grain along 1.394" Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Identify as D3208-5 Batch: M16548	ml	05-03-16	5
3	GA	Drill hole and fillet corners as per Dwg D3208	ml	05-03-16	5
4	GA	Deburr Stack	ml	05-03-16	5
5	GB	Form as per Dwg D3208	2	05-06-27	5
6	QC5	Inspect work to Step 5	SB	05/06/29	5
7	FP	Chemical conversion Coat as per QSI 005 4.1	FF	05.06.29	5
8	QC3	Inspect Chemical conversion Coat	SB	05/06/29	5
9	ST	Identify and Stock	C'd	05/06/30	5
10	AC	Cost / part 12.99	SAC	05.07.01	5
11	DC	Close W/O 12.99 Inspect Level 21	AF	05/07/05	5
<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised By</b>	<b>Approved</b>	
A	04.06.09	New issue	KJ/RF	RF	

RELEASED

RF 04.06.21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

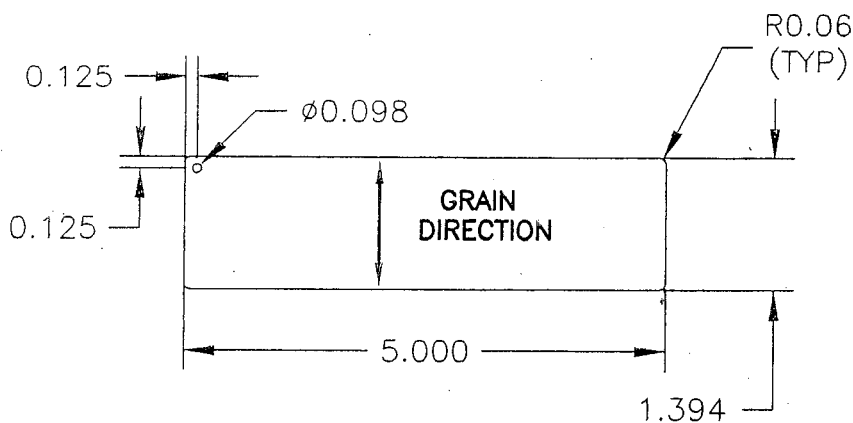
**DART**



CONTROLLED COPY

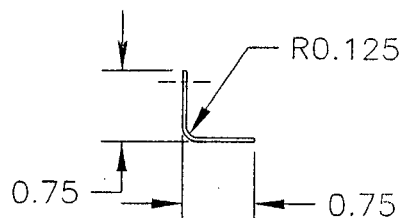
DESIGN TF	DRAWN BY TF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED TF	APPROVED TF	DRAWING NO. D3208	REV. A SHEET 2 OF 3
DATE 04.01.27		TITLE DOUBLER	SCALE 1:2

RELEASED  
04.04.05

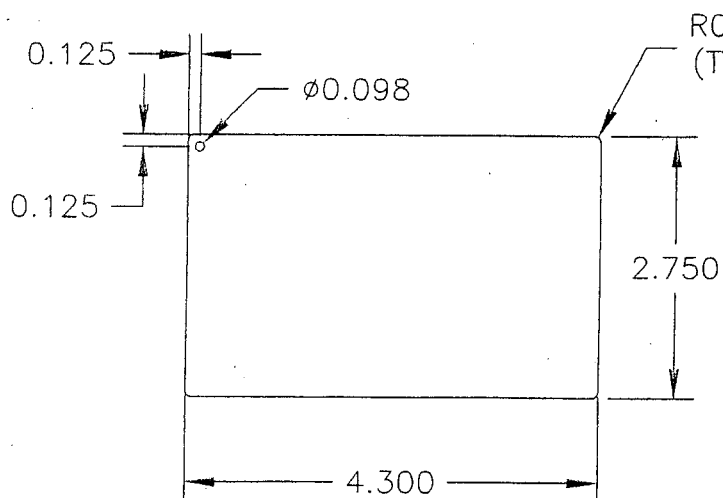


2 D3208-5 MOUNT ANGLE  
FLAT PATTERN

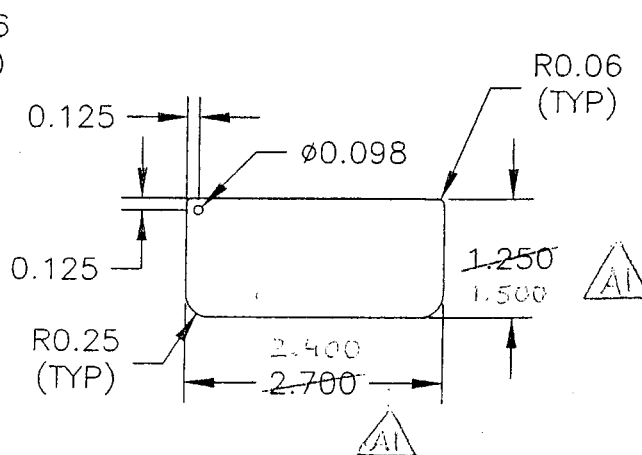
**REFERENCE ONLY**



**D3208-5 MOUNT ANGLE  
BEND DETAIL**



2 D3208-7 FILLER



2 D3208-11 FILLER

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 14, 2005  
07:34 am

Work Order No : 0022414  
Project Name : D3208-5  
Project For : WK512  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3208-5  
Description : Mount Angle  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 02-11-05  
Est Finish Date : 03-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00